

DUPLI-COLOR AUTO COLOR SPRAY

Technical Information



The well proven combi system for a wide range of applications. Combi system means, that within very close tolerances, the colour corresponds approximately to the original car manufacturer shade. High performance acrylic paint for lacquering or retouching automobiles and many other objects, for example in the household: for do-it-yourself works, decoration and handicraft. Applicable on metal, wood, glass, stone, ceramics, carton and many coatable hard plastics.

Ord.-no: 667022

Quality & properties

- High-grade, quick-drying acrylic quality
- Very good colour-matching
- Very good coverage
- Durable gloss
- Excellent adhesion
- High surface hardness and good elasticity
- Polishable, surface resistant to dirt
- Weather-resistant, light-proof, UV-resistant
- Scratch-, shock- and impact-resistant
- Good flow, smooth surface
- Suitable for indoors and outdoors applications
- Uni- as well as Metallic Paints become limited fuel-resistant by overcoating with the 2-coat clear lacquer

Physical & chemical data

Base: Acrylate copolymers

Colourname:

- grey
- blue-black
- blue
- white-grey
- green
- red
- beige-brown
- silver
- gold
- white
- brown
- yellow
- beige
- transparent
- black
- orange
- red-brown
- pink-viol.
- silber
- blau
- grau

Smell: Characteristic

Degree of gloss value:

- gloss, 75
- mat, 10 ±2

Efficiency:

- 400 ML – 1.3 m²
- 150 ML – 1.3 m²

Dust dry: 10 min

Dry to touch: 50 min

Completely dry: 24 h

Overcoatable: 30 min

Surfaces: Suitable for indoors and outdoors applications

Minimum Working Temperature: 10 °C

Maximum Working Temperature: 25 °C

Flash point: n.a.

Storage stability: 10 years

Content:

- 400 ML
- 150 ML

How to use

Clean underground from dirt, fat and rust. If necessary, treat existing pore rust with presto Rust Stop.
Fill and sand uneven surfaces.
Generously mask off the repair spot with tape. Larger surfaces should be masked off at creases and edges of the car body, too.
Apply DUPLI-COLOR Filler or Spray Putty on the fine-sanded putty surface.
Smooth the thoroughly dried Filler layer by wet-sanding (sandpaper P1000).
First abrade the Spray Putty-layer with P600 sandpaper, afterwards prepare the surface for the finish coating with DUPLI-COLOR Filler or Primer.
Pre-treat plastic parts with DUPLI-COLOR Plastic Primer.
The surface has to be clean, dry and free from fat.
Before use, shake the can vigorously for 3 minutes.
Test spray to check colour-matching.
The spray distance should be approx. 20-30 cm.
Spray in 3 - 5 minute intervals several thin coats onto the dry repair spot.
Do not spray over synthetic paints!
Metallic paints have to be sealed after 30 minutes drying time with clear lacquer. Otherwise the aluminium parts in the lacquer will be attacked by environmental and weathering influences.

Environmentally sound

European Aerosols is committed to apply formulations without restricted or critical ingredients and to achieve best possible performance. The caps and packagings are made of recyclable material.

Disposal

Only the completely emptied cans should be put into the recycling skip or appropriate container for reclaimable refuse. Cans which are not empty should be disposed off as "special refuse".

Marking/Labelling

All products made by European Aerosols comply with the actual labelling regulations according to Preparation Guideline 1999/45/EG. All aerosols correspond to TRGS 200 and TRG 300 as well as to aerosol guideline 75/324/EWG in the actually valid version.

As of July 10, 2025 – This release replaces all eventually earlier issued versions.